DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

Docket No. 27:6001-900

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention METHOD AND APPARATUS FOR FORMING OPENINGS IN A WORKPIECE, the specification of which

(check one)	[X] []	was fil	ched hereto. ed on as amended on		Applicati applicab		al No	
			reviewed and unims, as amended l					ntified
			sclose information Title 37, Code of				atentability	of this
application(s)	for pater ation for	nt or inverse patent	benefits under T entor's certificate or inventor's ce s claimed:	listed below	and have	e also id	lentified belo	w any
Prior Foreign A	Applicat	ion(s)			Priori	ty Clair	ned	
(Number)	(Count	try)	(Day/Month/Ye	ar Filed)	Yes	No	-	
(Number)	(Count	try)	(Day/Month/Ye	ar Filed)	Yes	No No	_	
(Number)	(Count	try)	(Day/Month/Ye	ar Filed)	Yes	No	_	

I hereby claim benefit under Title 35, United States Code, §120 of the United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code §112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, § 1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

(Application Serial No.)	(Filing Date)	(Status-patent/pending/abandoned)	
(Application Serial No.)	(Filing Date)	(Status-patent/pending/abandoned)	-

I hereby claim the benefit under Title 35, United States Code, §119(e) of any provisional application listed below:

60/209,453 Application Serial No.

_04/June/2000 (Day/Month/Year filed)

I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith: Harold R. Woodard, No. 16,214; C. David Emhardt, No. 18, 483; Joseph A. Naughton, Jr., No. 19, 814; John V. Moriarty, No. 26,207; John C. McNett, No. 25,533; Thomas Q. Henry, No. 28,309; James M. Durlacher, No. 28,840; Charles R. Reeves, No. 28,750; Vincent O. Wagner, No. 29,596; Steve Zlatos, No. 30,123; Spiro Bereveskos, No. 30,821; William F. Bahret, No. 31,087; Clifford W. Browning, No. 32,201; R. Randall Frisk, No. 32,221; Daniel J. Lueders, No. 32,581; Kenneth A. Gandy, No. 33,386; Timothy N. Thomas, No. 35,714; Kerry P. Sisselman, No. 37,237; Kurt N. Jones, 37,996; John H. Allie, No. 39,088; Troy J. Cole, No. 35,102; L. Scott Paynter, No. 39,797; J. Andrew Lowes, No. 40,706; Matthew R. Schantz, No. 40,800; Lisa A. Hiday, No. 40,036; John V. Daniluck, No. 40,581, Christopher A. Brown, No. 41,642; and Arthur J. Usher IV, No. 41,359.

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I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Full name of sole or first inventor:		Raymond T. Miller		
Inventor's				
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